


*When you think finishing, think...***CMF****CERTIFIED METAL FINISHING INC.**ISO 9001 and AS 9100 Certified / **NADCAP** Accredited Chemical Processing

CMF can guide your product from quotation through production with technical know-how.
We comply with Military, AMS and ASTM specifications as well as many others.

Our processes include:

Process	Tank Size (L X W X Depth) In inches	Common Applicable Specifications	
Chromic Anodize (Color) *Multiple Seals	72 x 40 x 60	MIL-PRF-8625 Type I CI 1 & 2 AMS 2470 MIL-STD-171	MIL-PRF-8625 TYP I CI 1 & 2 MIL-A-8625 TYP I CI 1 & 2 AMS 2470
Sulfuric Anodize (**colors) Black(s), Blue, Red , Gold and Gray *Multiple Seals	96 x 48 x 60	MIL-PRF-8625 Type II CI 1 & 2 AMS 2471 AMS 2472 MIL-STD-171	MIL-PRF-8625 TYP II CI 1 & 2 MIL-A-8625 TYP II CI 1 & 2 AMS 2471 AMS 2472
Hardcoat Anodize (**colors) *Multiple Seals	96 x 32 x 38 64 x 30 x 46	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482 MIL-STD-171	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482
Chromate Conversion Coatings ROHS Compliant	72 x 36 x 60	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473 MIL-STD-171	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473
Chromate Conversion on Magnesium	Please inquire	AMS-M-3171 TYPE I	
Passivation of Stainless Steel	24 x 24 x36	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380
Vacuum Impregnation	24Ø x 32	MIL-STD-276	
Humidity Testing	NA	ASTM D 2247	ASTM D 2247
Salt Fog Testing	NA	ASTM B 117	ASTM B 117
Copper Sulfate	NA	AMS 2700 MIL-STD-753 Method 102	AMS 2700 MIL-STD-753 METHOD 102

*Multiple seals: Hot Water, Nickel Acetate, Dichromate, PTFE** Go to our Website and click for colors for Anodize

CMF Specializes in multiple in-house processes and intricate masking.

For fast quotes, Email us at Quotes@Certifiedmetalfinishing.com

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